



## **PLC Advanced Programming**

**Pre-request:** Have good knowledge with PLC Basic

**Course duration:** 44 Hours

**On completing this course you will be able to:**

- Able to build complete station of PLC S7-300
- Able to work on the software of Siemens specially s7-300
- Understand the operation of analogue signal with PLC
- Able to deal with function in PLC
- Able to solve any application with PLC
- Repair any fault in PLC
- Have all of professional skills of PLC programming

### **Course Content:**

- 1) S7 300 software.
- 2) S7 300 hardware.
- 3) Simatic software
- 4) WIN-SPS software
- 5) ITS software
- 6) How to install station from s7 300.
- 7) Statement list programming language.





- 8) Function blocks programming language.
- 9) Sequential diagram programming language.
- 10) Functions in PLC
- 11) Data block
- 12) Function block
- 13) Troubleshooting in PLC
- 14) Math operation
- 15) Memory in PLC
- 16) Numbering system
- 17) Timers in s7-300
- 18) Counters in s7-300
- 19) Comparators
- 20) Analogue input in PLC
- 21) Analogue out in PLC
- 22) Analog sensors ( types & connection )
- 23) Types of communication protocols in PLC.
- 24) Differential equation with PLC.
- 25) PLC Network.
- 26) Application day 1
- 27) Application day 2



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- 28) Application day 3
- 29) More than of 30 Application in PLC programing from factories
- 30) Introduction to SCADA system.



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