

## **PLC Basic programming**

Pre-request: General Knowledge about electricity and classic control

**Course duration: 36 Hours** 

## On completing this course you will be able to:

- Understand all basics of any control panel and its complicated connections
- Able to connect any production line with classical control
- Understand the internal hardware of any PLC device
- Able to connect any digital input or output
- Learning basics of ladder programming
- Able to make the program for any production line
- Able to work on the software of Allen Bradley company
- Able to work on the software of Siemens specially s7-1200

## Course Content: ULTING GROUP

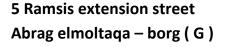
- 1) PLC hardware configuration.
- 2) PLC wiring
- 3) Discover PLC S7-1200 CPU
- 4) PLC Configuration on PC
- 5) Basic of ladder language.



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- 6) Download and upload software to PLC
- 7) Siemens software SIMATIC STEP7 Professional\_V13
- 8) Allen Bradley company software.
- 9) Control of tanks filling using PLC.
- 10) Control of doors using PLC.
- 11) Control of conveyers using PLC.
- 12) Batching process control.
- 13) Silo process control.
- 14) Garage door control.
- 15) Using Counters in PLC.
- 16) Using Timers in PLC.
- 17) LG software
- 18) Schneider software
- 19) Application in PLC
- 20) Work on sample production line
- 21) Basics of sensors.
- 22) Optical sensors.
- 23) Inductive sensors.
- 24) Capacitive sensors.
- 25) Wiring of sensors.
- 26) How to connect any sensor for PLC.





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